



GGG-2724 Beretta 1301 6-Shot Side Saddle



**GGG-2724
Beretta 1301
12ga Side Saddle**

Beretta 1301 Side Saddle Shell Holder

Installation Instructions

The GG&G Beretta 1301 Side Saddle Shell Holder has been designed to easily install on the non-ejection port side of the receiver. Remember in a tactical encounter, "if you are out of ammo - you could be out of time!" You will need a Phillips screwdriver, small hammer, 1/8 pin punch, 13mm socket, socket driver and socket extension, and Blue Loctite which is provided.

Caution: Make the Beretta 1301 Shotgun Safe! Make sure the firearm's magazine tube is empty, the chamber is UNLOADED and the Safety Selector is in the SAFE position. Always wear safety glasses when disassembling and assembling your shotgun. Read the following instructions completely prior to attempting the installation of this component.

1. Make sure the breech bolt is fully seated forward and locked to the barrel.
2. Remove the factory recoil pad from the stock with a Phillips screw driver, per the factory instructions. (Refer to your owner's manual).
3. Using a 13mm socket and extension, remove the retaining nut and lock washer from the stock bolt.
4. Remove the stock and stock spacer plate or if installed, a GG&G sling attachment from the back of the receiver. The stock is tight to remove, thus, a moderate amount of force is needed to pull straight rearward. The spacer plate will not be re-used in the installation of the GG&G Side Saddle. A previously installed GG&G or other company manufactured receiver sling attachment, cannot be used with the GG&G Side Saddle.
5. If you are using a GG&G stock adapter and Magpul SGA stock. You will follow the stock removal procedure and remove both from the shotgun. Set both aside to reuse later.
6. Remove the trigger group pin, by tapping the pin on either the left or right side with the 1/8" pin punch until it comes out of the receiver.
7. Remove the factory trigger group pin from the receiver. (You will not reuse the pin for this installation.)
8. Install the GG&G supplied washer onto the GG&G supplied 8-32 x 1.860" threaded bolt. Insert the bolt into the pin hole on the receiver's ejection port side. The bolt should be completely pushed through the receiver and protrude out the non-ejection port side of the receiver.
9. Place a small drop of blue thread locker on the threaded end of the bolt
10. Align the hole on the GG&G Side Saddle with the protruding bolt from the receiver. With the supplied 3/32" hex key, thread the bolt into the hole of the Side Saddle. Use caution not to cross thread the bolt or threaded hole. Do not completely tighten at this time.
11. With the supplied 9/64th hex key, make sure the 8-32 x 1/4" socket headed cap screw on the rear connecting block of the GG&G Side Saddle is loose so the block can move, but not come off of the Side Saddle.

Continued On Next Page

12. Install the GG&G supplied receiver end plate onto the factory stock bolt and slide it forward to rest against the receiver. The small hole in the plate should be on the non-ejection port side of the receiver.
13. Place a small amount of blue thread locker onto the supplied 8-32 x 1/4" button head cap screw threads. With the supplied 3/32" hex key, insert the button head screw through the small hole of the end plate and thread it into the rear hole of the rear connecting block. Do not tighten completely.
14. Remove the 8-32 x 1/4" socket headed cap screw from the rear connecting block with the 9/64th hex key. Apply a small amount of blue thread locker on the threads and re-insert the screw into the connecting block and tighten to a snug fit. **Do not over tighten.**
15. Completely tighten with the 3/32" hex key, the small button head cap screw on the back of the receiver end plate to a snug fit. **Do not over tighten.**
16. With the 3/32" hex key, tighten the receiver bolt into the GG&G Side Saddle 1/2 - 3/4 turn past snug. **Caution that you do not over tighten.**
17. The Side Saddle should now be tight against the receiver. Check for looseness and tighten accordingly.
18. Re-install the GG&G stock adapter and Magpul stock or the factory stock per the instructions.
19. Make sure the firearm is unloaded. Cycle the action a few times to make sure the bolt and all internal parts work correctly and move freely.
20. Your Side Saddle is now ready to load and use.

Important Consideration: Unlike other shotgun side saddle shell holders, the GG&G 1301 Side Saddle utilizes a solid rubber shell retainer versus a rubber tube shell retainer with side walls. **The Reason?** The rubber tube type shell retainer easily distorts from heat and continuous pressure of the shotgun shell. Over time the shell becomes loose in the shell holder. The GG&G solid shell retainer with a speced durometer reading, retains its form resulting in a tight fit that you can count on for years of use.

GG&G

3602 E. 42ND STRAVENUE TUCSON AZ 85713

800-380-2540 FAX: 520-748-7583

WEBSITE: GGGAZ.COM E-MAIL: GGGAZ@AOL.COM